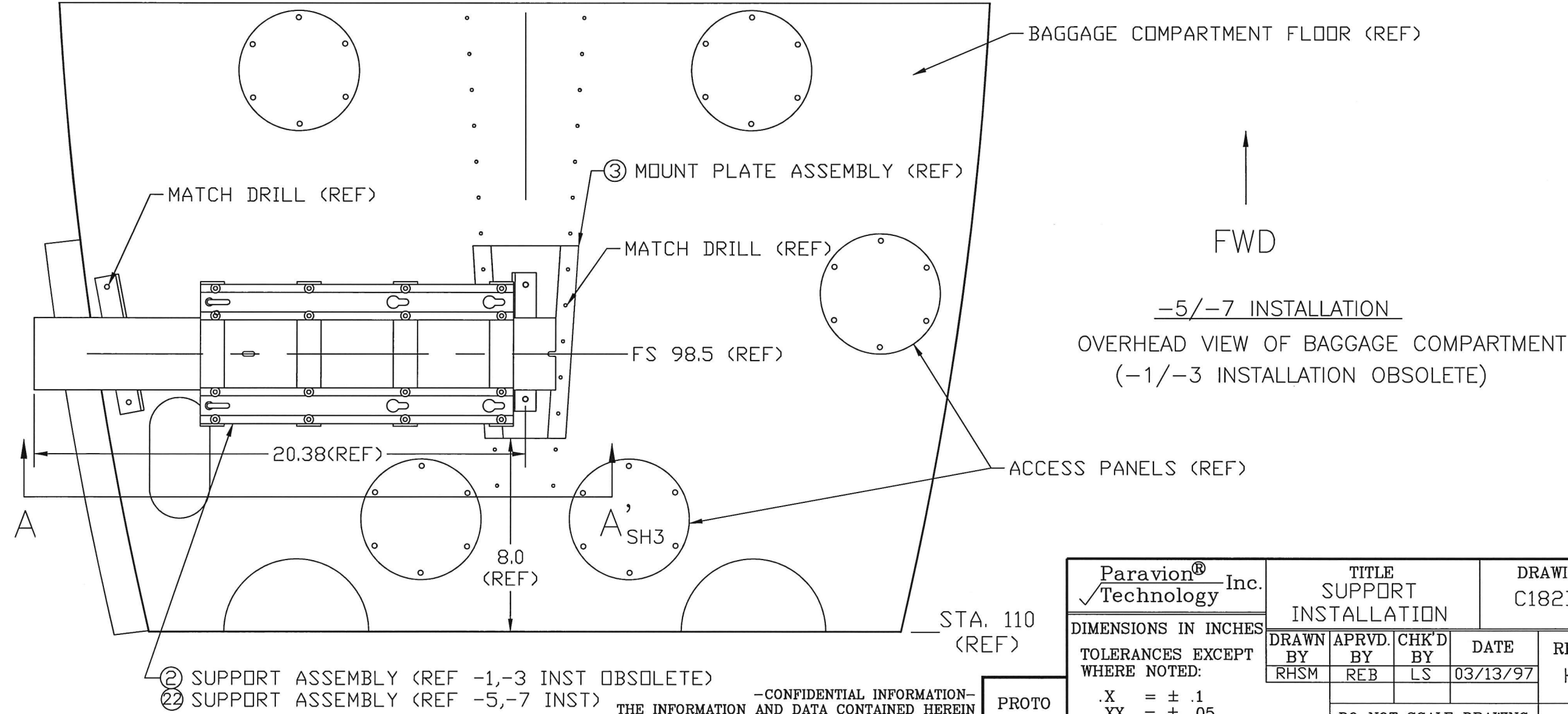


- NOTES:
- 1. -1/-3/-5/-7 APP'L TO R182, -2/-4/-6/-8 APPLICABLE TO FIXED GEAR INSTN'S. (-3/-4 APP'L TO SINGLE CABLE GIMBAL ASSEMBLIES, REF END CAPS)
  - 2. DIMPLE FLOOR AND ATTACH MOUNT PLATE ASSEMBLY.
  - 3. MAINTAIN AN EDGE TO HOLE CENTER DISTANCE OF 1.5 X THE HOLE DIA. MIN.
  - 4. BOND OR SEAL USING MIL-S-8802F CLASS B2 OR EQUIVALENT.
  - 5. TORQUE TO 25-35 IN-LBS (FINAL TORQUE = REQUIRED TORQUE + TARE TORQUE)

SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1-7	A		01/12/1998	ADDED -2 INST'N & PARTS, REMOV'D INSTALL INSTRUCTIONS TO -900M.	REB	REB	LS
1-6	B		10/25/2000	DELETED SH7, UPDT'D BOM AND FORMAT	REB	REB	LS
1-6	C		07/22/2002	ADDED -3/-4 INST'NS TO INCLUDE IR-1050-2 CAP AND IR-1070-2 CAP ASSEMBLY (SHT6).	GP	GP	LS
1,4,6	D		05/13/2004	REMOVED SPECIFIC GIMBAL ADAPTER AND SENSOR REFS SHT6. SEPARATED BOM NOTES SHT 4	RJY	RJY	LS
1,2,5,6	E		10/04/2006	8.0(REF) WAS 8.00. IDENTIFIED 1 (REF) SCREW @PICTION, SHT2. ADDED "IN LINE W/L'NING HOLE", NOTE ON SH 5. HIDDEN SENSOR(REF) SH 6	REB	REB	LS
1,2	F		05/26/2009	SH2 NOTE CRCT'N: "REF. VIEW C-C'..." WAS "REF. DETAIL A..."	DGW	DGW	LS
1-6			10/05/2012	REVISED TO ASSURE UNIQUE ITEM NUMBERS, CLARIFIED MOUNT INSTALLATION LOCATIONS, SHTS 1,2,6 FOR CLARITY.			
1-8			10/26/2012	ADDED SHT 7, 8, & 9, AND INSTALL -5/-6			
1-6,9	G		08/11/2014	ASSEMBLIES -1 THRU -4 NOW OBSOLETE; SH9: REMOVED OPTIONAL FROM ITEMS 18 & 19.	ZT	JT	LS
1-10	H		10/07/2014	ADDED -7 & -8	PDM	JT	LS
1-10	H	1	06/14/2017	CORRECTED -8 BOM, REPLACED ITEM 29 WITH ITEM 6.	PDM	PDM	LS
BOM	H	2	06/26/2019	CHANGED BOM-7 TO ADD OPTIONAL NOTE TO ITEM 37 AND 38; REMOVED OPTIONAL NOTE FROM ITEM 39 AND 40. CHANGED BOM -8 TO REMOVE OPTIONAL NOTE FROM ITEM 34 AND 35; ADDED OPTIONAL NOTE TO ITEM 37 AND 39. SHT10: UPDATED OPTIONAL CAPS TO MATCH BOM CHANGES.	DT	ZA	LS
BOM	J		08/06/2019	REMOVED OPTIONAL ITEMS 18,19,37,38,39, AND 40 FROM -7 AND -8.	DT	ZA	LS
BOM	K		05/14/2021	ITEM #7 & #8 P/NS CORRECTED TO CR3212-4-03 & CR3213-4-03 RESPECTIVELY.	DT	LS	LS



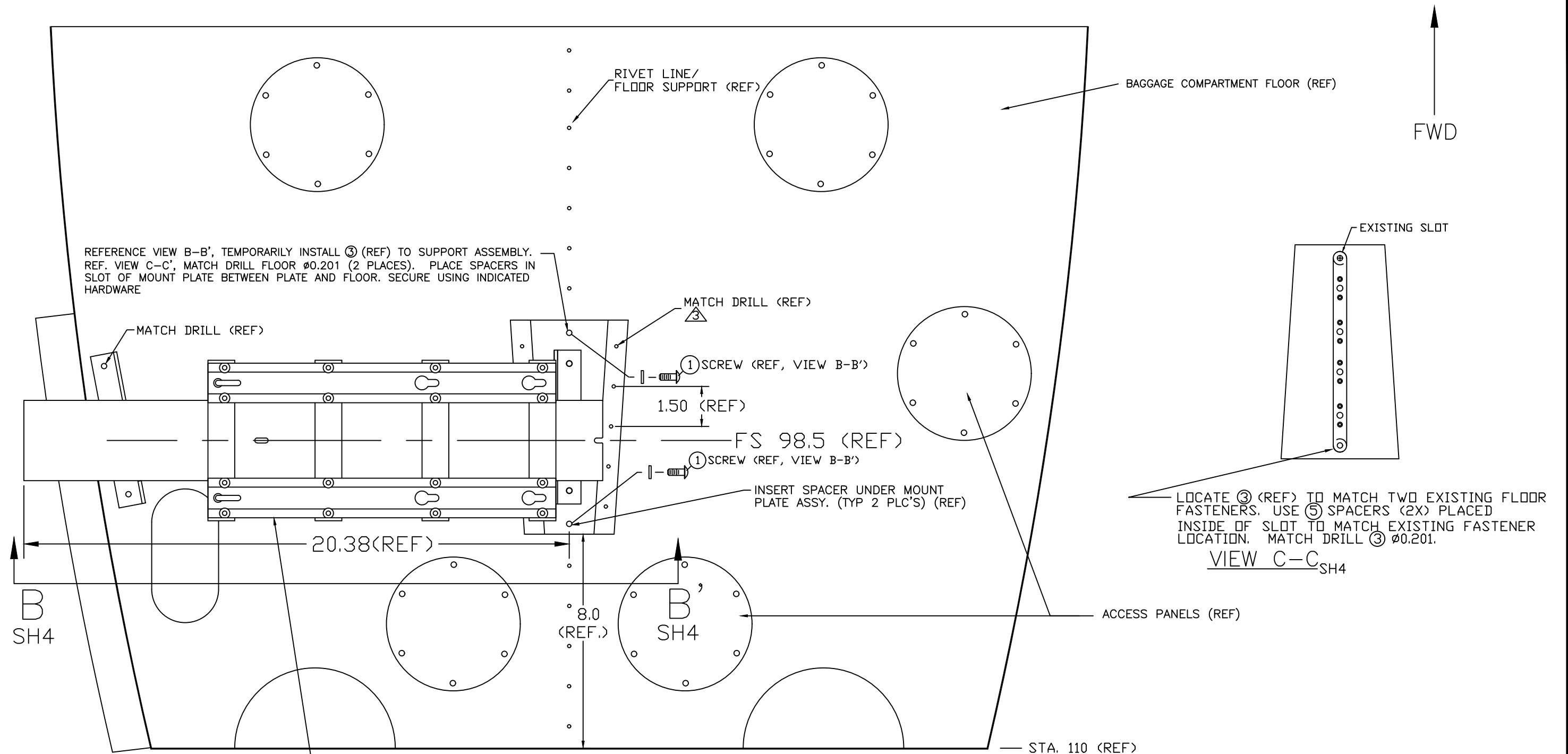
- 2 SUPPORT ASSEMBLY (REF -1,-3 INST OBSOLETE)
- 22 SUPPORT ASSEMBLY (REF -5,-7 INST)

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PROTO  
N/C

Paravion® Inc. Technology		TITLE SUPPORT INSTALLATION		DRAWING NO. C182IR-101	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 03/13/97
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING		REV K	ECO
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		© 2021 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 1 OF 10	

BREAK ALL SHARP EDGES



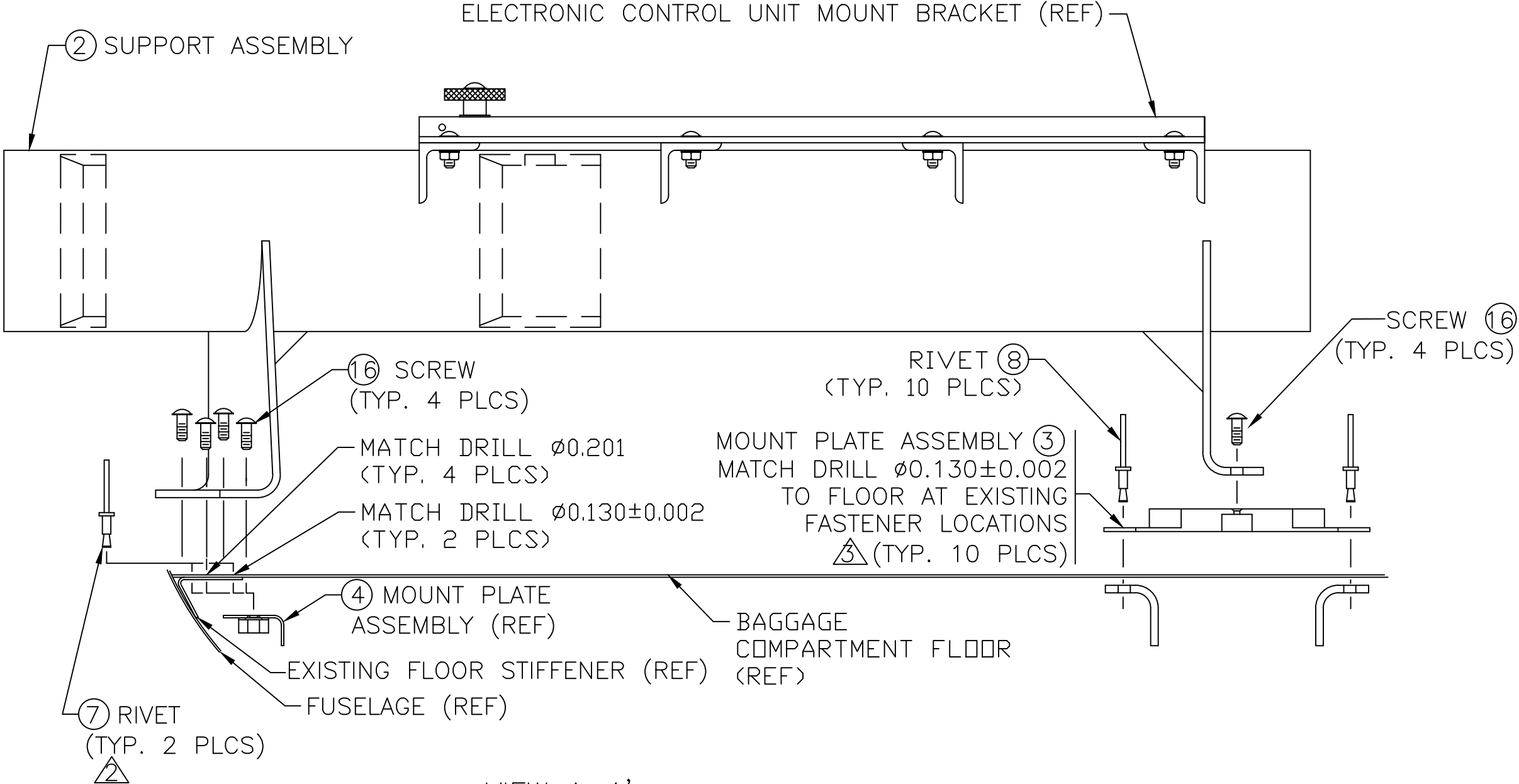
-6/-8 INSTALLATION  
OVERHEAD VIEW OF BAGGAGE COMPARTMENT  
(-2/-4 INSTALLATION OBSOLETE)

BREAK ALL SHARP EDGES

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PROTO  
N/C

Paravion® Technology Inc.		TITLE SUPPORT INSTALLATION		DRAWING NO. C182IR-101	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 03/13/97
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING		REV K	ECO
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VIEW A-A'<sub>SH1</sub>

-1/-3 INSTALLATION (OBSOLETE)  
SEE SHEET 7 FOR -5/-7 INSTALLATION

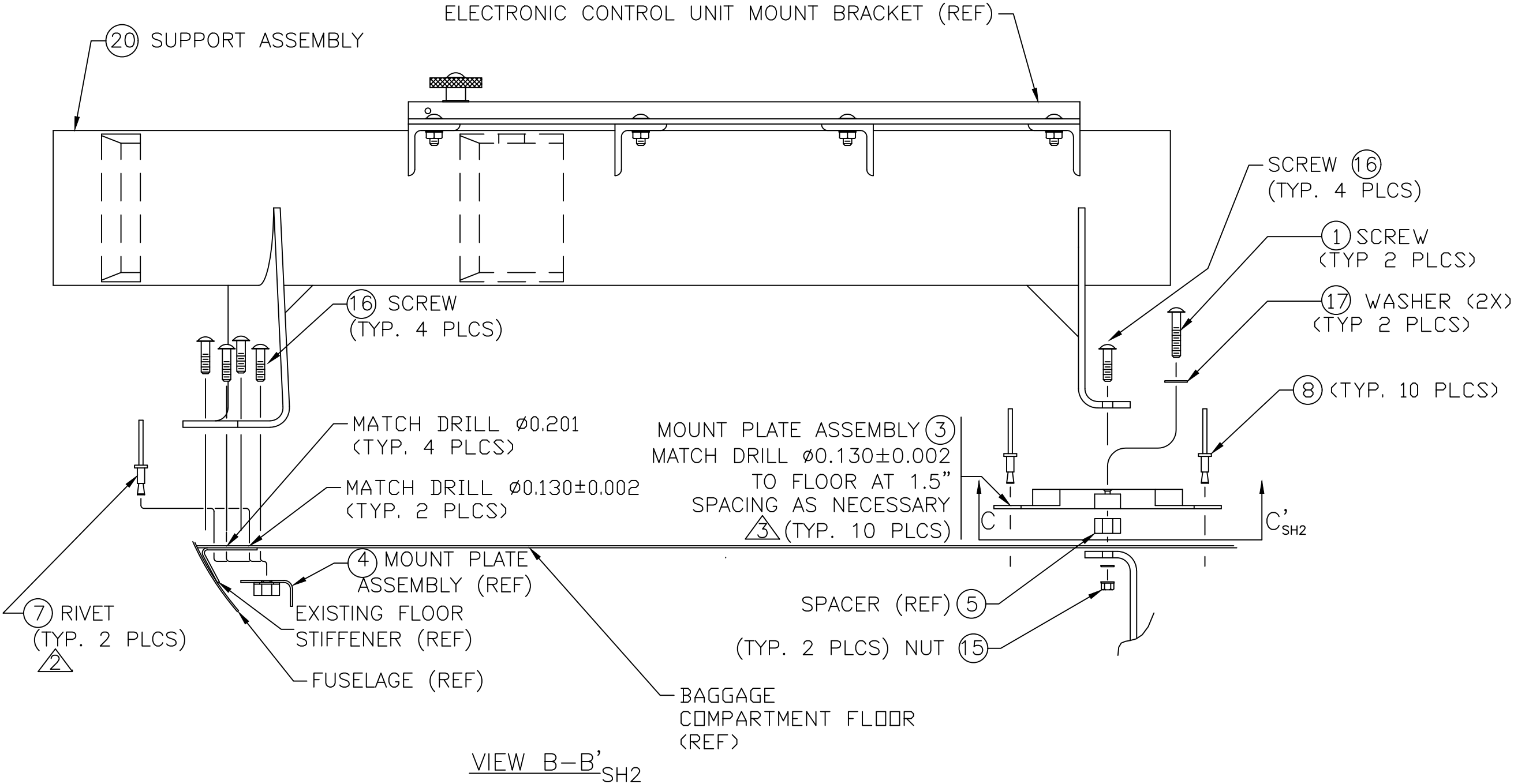
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PROTO

N/C

Paravion® Inc. Technology		TITLE SUPPORT INSTALLATION		DRAWING NO. C182IR-101	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 03/13/97
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING			REV K
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		© 2021 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			ECO
		SHEET 3 OF 10			



-2/-4 INSTALLATION (OBSOLETE)

SEE SHEET 8 FOR -6/-8 INSTALLATION

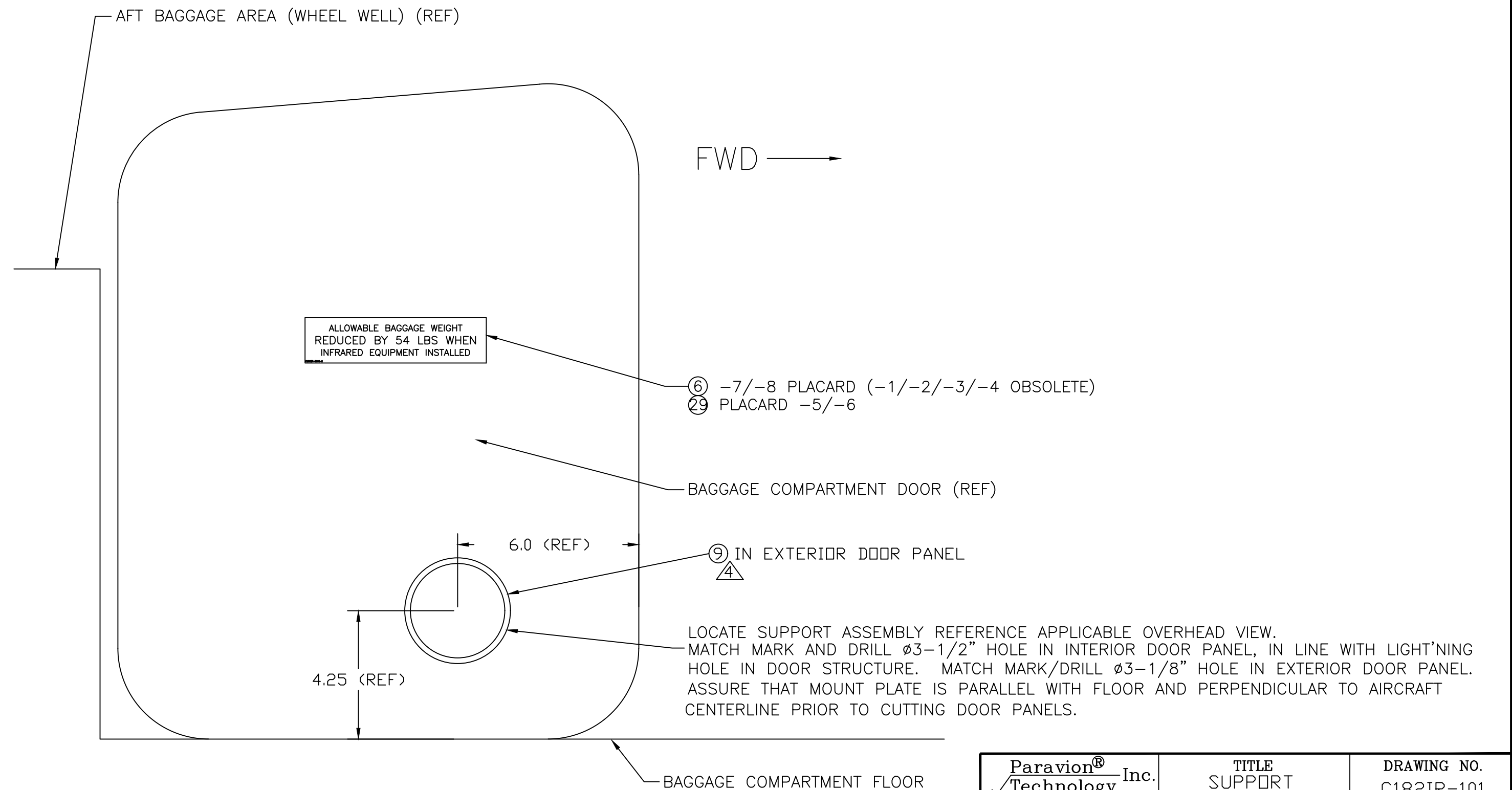
Paravion® Technology Inc.		TITLE SUPPORT INSTALLATION				DRAWING NO. C182IR-101	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	LS	03/13/97	K	
.X = ± .1						SHEET 4 OF 10	
.XX = ± .05							
.XXX = ± .010							
ANGLES = ± 1°		© 2021 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.					

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PROTO  
N/C





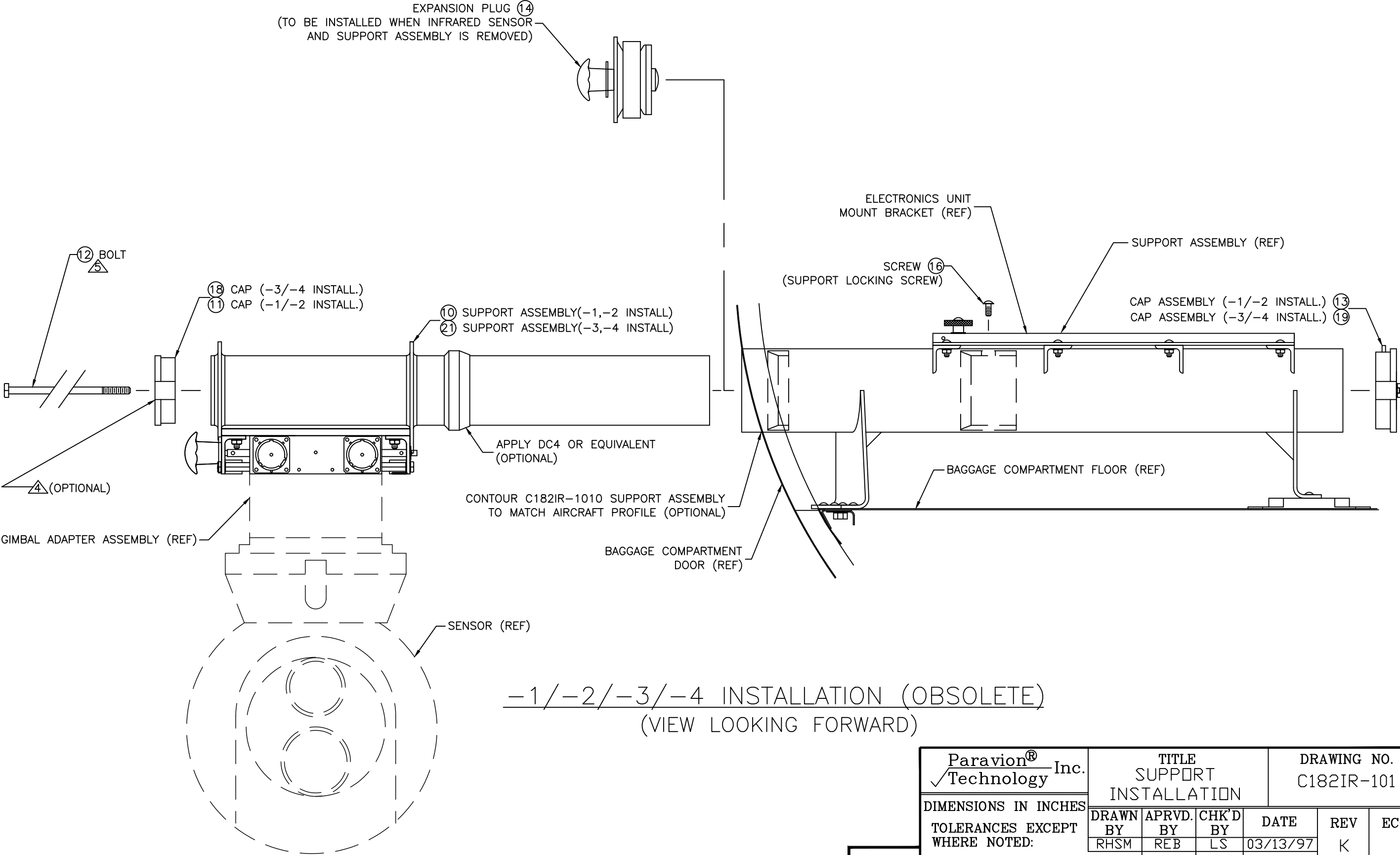
-1 THRU -8 INSTALLATIONS  
(LOOKING OUTBOARD AT BAGGAGE DOOR)

BREAK ALL SHARP EDGES

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PROTO  
N/C

Paravion® Technology Inc.		TITLE SUPPORT INSTALLATION			DRAWING NO. C182IR-101	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 03/13/97	REV K
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING				SHEET 5 OF 10
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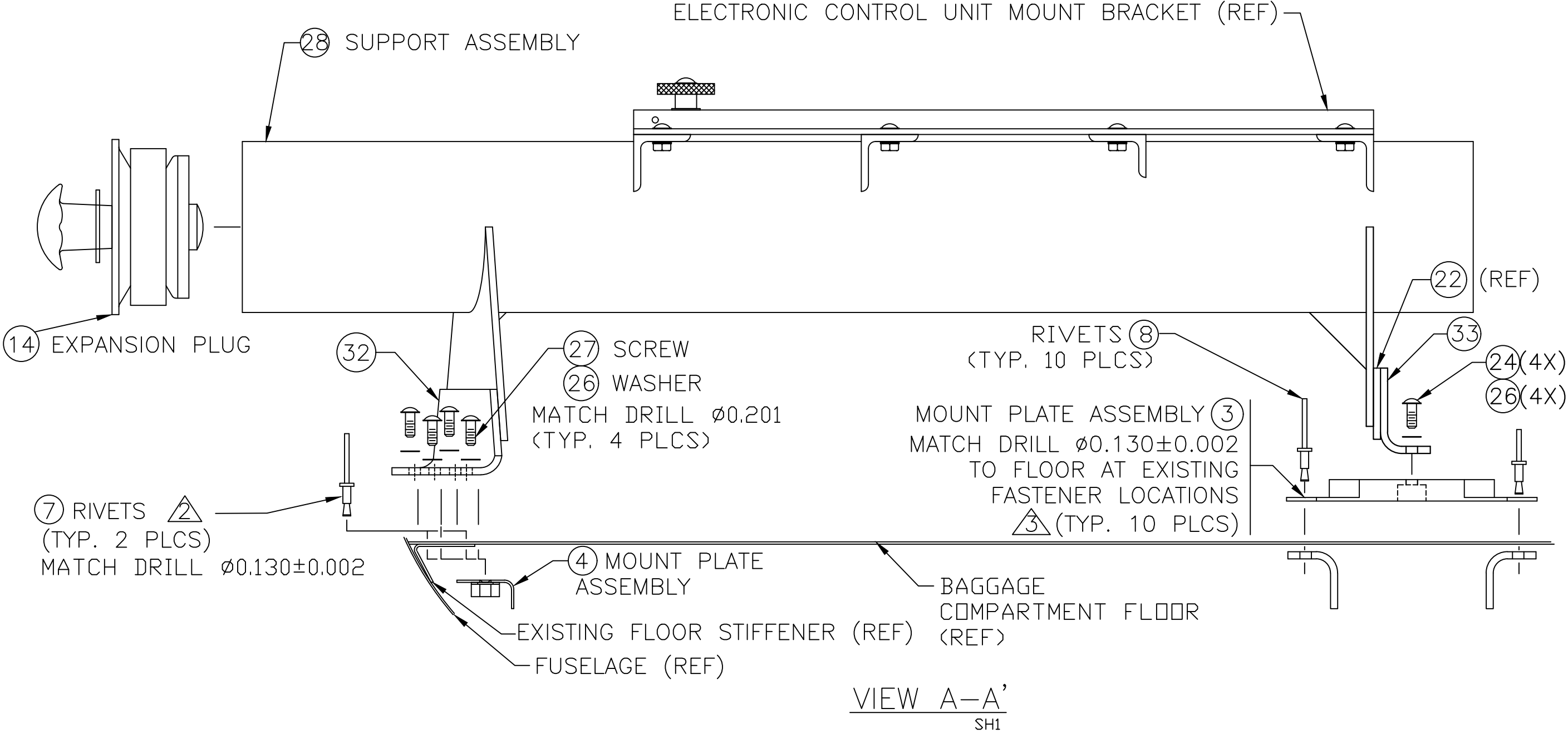


-1/-2/-3/-4 INSTALLATION (OBSOLETE)  
(VIEW LOOKING FORWARD)

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PROTO  
N/C

Paravion® Technology Inc.		TITLE SUPPORT INSTALLATION			DRAWING NO. C182IR-101	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 03/13/97	REV K
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING				SHEET 6 OF 10
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-5/-7 INSTALLATION

NOTE: BEFORE COMPLETING, REVIEW PROCEDURES ON:  
SHEET 9 FOR -5  
SHEET 10 FOR -7

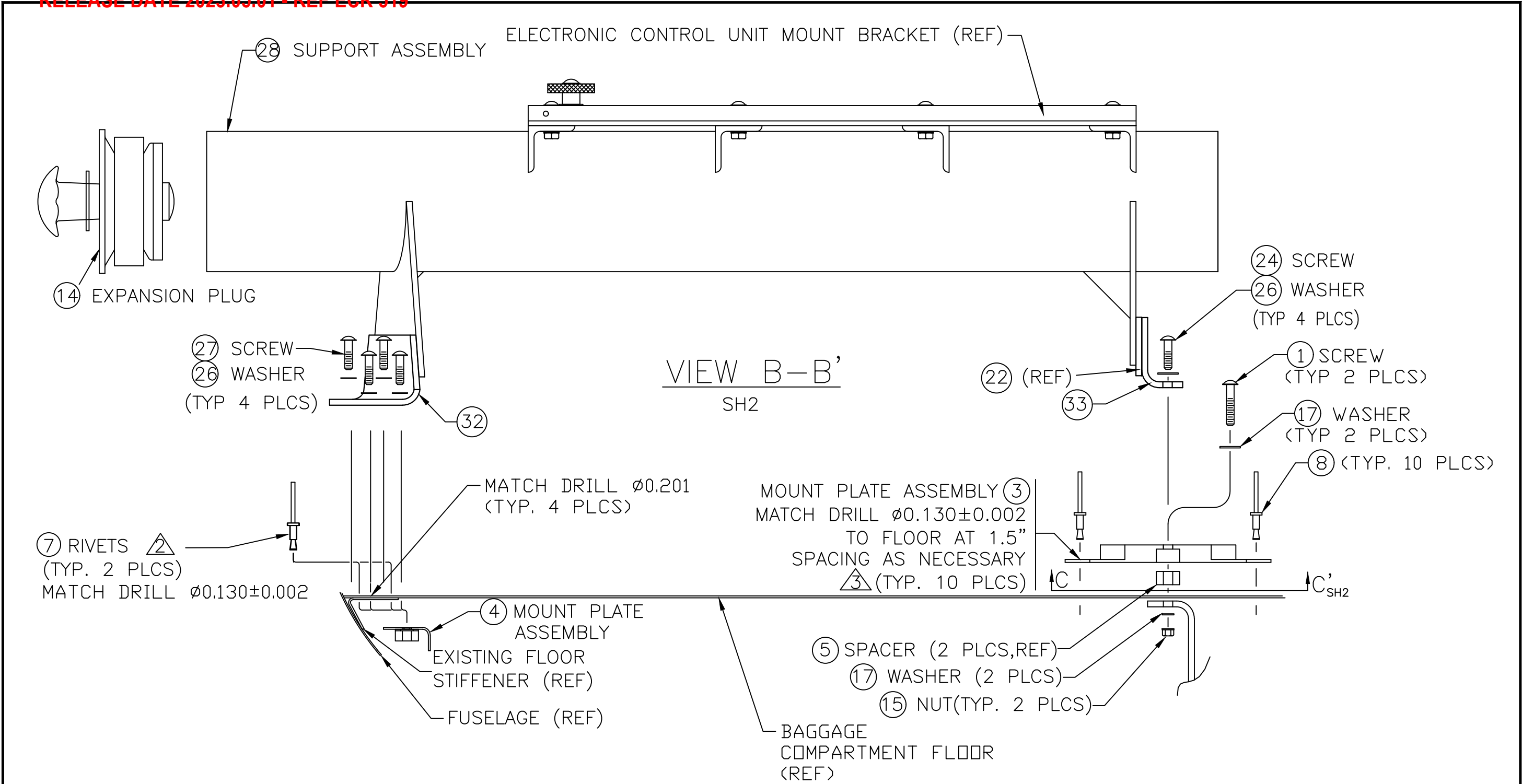
BREAK ALL SHARP EDGES

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PROTO

N/C

Paravion® Technology Inc.		TITLE SUPPORT INSTALLATION		DRAWING NO. C182IR-101		
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 03/13/97	REV K
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING				ECO
.X = $\pm .1$		© 2021 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET
.XX = $\pm .05$						7 OF 10
.XXX = $\pm .010$						
ANGLES = $\pm 1^\circ$						



-6/-8 INSTALLATION

NOTE: BEFORE COMPLETING, REVIEW PROCEDURES ON:  
SHEET 9 FOR -6  
SHEET 10 FOR -8

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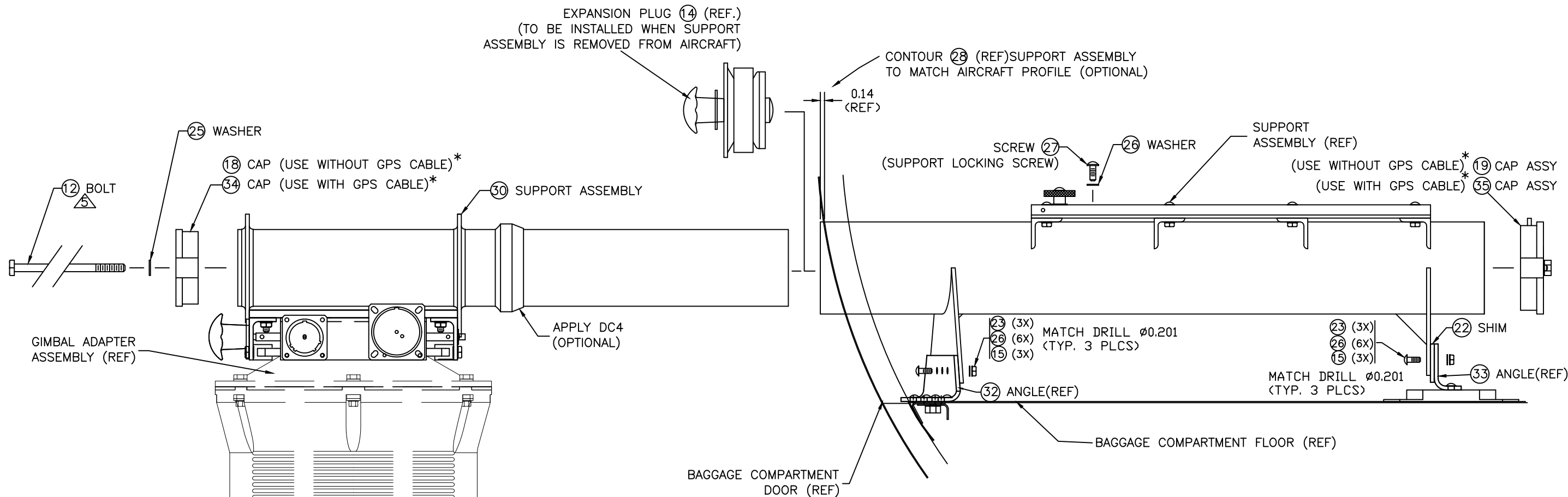
PROTO  
N/C

Paravion® Technology Inc.		TITLE SUPPORT INSTALLATION			DRAWING NO. C182IR-101	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 03/13/97	REV K
.X = ± .1 .XX = ± .05 .XXX = ± .010  ANGLES = ± 1°		DO NOT SCALE DRAWING			SHEET 8 OF 10	
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BREAK ALL SHARP EDGES



\* REF. ELECTRICAL INSTALLATION



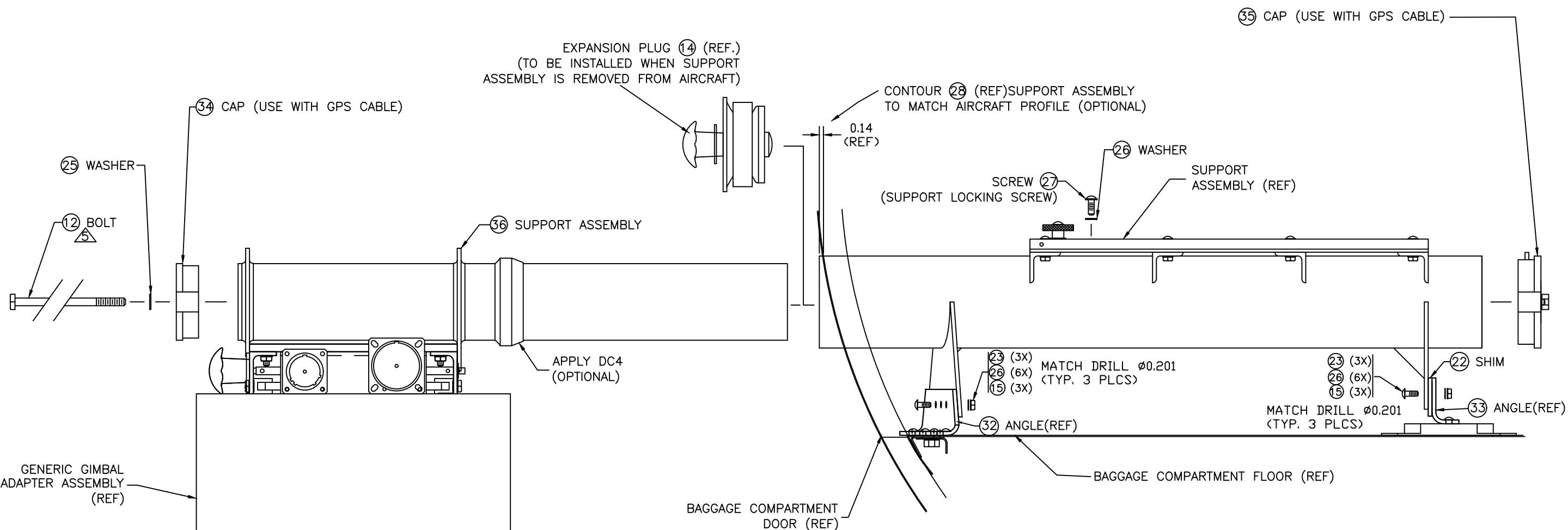
-5/-6 INSTALLATION  
(VIEW LOOKING FORWARD AT STA. 110 REF)

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PROTO  
N/C

Paravion® Technology Inc.		TITLE SUPPORT INSTALLATION		DRAWING NO. C182IR-101		
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	LS	03/13/97	K
.X = $\pm .1$ .XX = $\pm .05$ .XXX = $\pm .010$		DO NOT SCALE DRAWING				SHEET
ANGLES = $\pm 1^\circ$		© 2021 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				9 OF 10

\* REF. ELECTRICAL INSTALLATION



-7/-8 INSTALLATION  
(VIEW LOOKING FORWARD AT STA. 110 REF)

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PROTO  
N/C

Paravion® Technology Inc.		TITLE SUPPORT INSTALLATION		DRAWING NO. C182IR-101	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 03/13/97
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING		REV K	ECO
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## Bill of Materials

\*C182IR-101-1, REV. K

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*C182IR-101-1, REV. K	SUPPORT INSTN	1	KIT
2	C182IR-1010-1	SUPPORT ASSY.	1	EA.
3	C182IR-2000-1	MOUNT PLATE ASSY.	1	EA.
4	C182IR-2000-2	MOUNT PLATE ASSY.	1	EA.
6	C182IR-5000-2	PLACARD	1	EA.
7	CR3212-4-03	RIVET	2	EA.
8	CR3213-4-03	RIVET	10	EA.
9	ES00140-3	EXTRUSION	10	IN.
10	IR-1040-1	SUPPORT ASSY.	1	EA.
11	IR-1050-1	CAP	1	EA.
12	IR-1060-1	BOLT	1	EA.
13	IR-1070-1	CAP ASSY.	1	EA.
14	IR-3000-1	EXPANSION PLUG	1	EA.
16	MS35207-264	SCREW	9	EA.

## Bill of Materials

\*C182IR-101-2, REV. K

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*C182IR-101-2, REV. K	SUPPORT INSTN	1	KIT
1	AN525-10R14	SCREW	2	EA.
3	C182IR-2000-1	MOUNT PLATE ASSY.	1	EA.
4	C182IR-2000-2	MOUNT PLATE ASSY.	1	EA.
5	C182IR-2100-1	SPACER	2	EA.
6	C182IR-5000-2	PLACARD	1	EA.
7	CR3212-4-03	RIVET	2	EA.
8	CR3213-4-03	RIVET	10	EA.
9	ES00140-3	EXTRUSION	10	IN.
10	IR-1040-1	SUPPORT ASSY.	1	EA.
11	IR-1050-1	CAP	1	EA.
12	IR-1060-1	BOLT	1	EA.
13	IR-1070-1	CAP ASSY.	1	EA.
14	IR-3000-1	EXPANSION PLUG	1	EA.
15	MS21042L3	NUT	2	EA.
16	MS35207-264	SCREW	9	EA.
17	NAS1149D0363J	WASHER	4	EA.
20	C182IR-1010-2	SUPPORT ASSY.	1	EA.

## Bill of Materials

\*C182IR-101-3, REV. K

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*C182IR-101-3, REV. K	SUPPORT INSTN	1	KIT
2	C182IR-1010-1	SUPPORT ASSY.	1	EA.
3	C182IR-2000-1	MOUNT PLATE ASSY.	1	EA.
4	C182IR-2000-2	MOUNT PLATE ASSY.	1	EA.
6	C182IR-5000-2	PLACARD	1	EA.
7	CR3212-4-03	RIVET	2	EA.
8	CR3213-4-03	RIVET	10	EA.
9	ES00140-3	EXTRUSION	10	IN.
12	IR-1060-1	BOLT	1	EA.
14	IR-3000-1	EXPANSION PLUG	1	EA.
16	MS35207-264	SCREW	9	EA.
18	IR-1050-2	CAP	1	EA.
19	IR-1070-2	CAP ASSY.	1	EA.
21	IR-1040-2	SUPPORT ASSY.	1	EA.



## Bill of Materials

\*C182IR-101-4, REV. K

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*C182IR-101-4, REV. K	SUPPORT INSTN	1	KIT
1	AN525-10R14	SCREW	2	EA.
3	C182IR-2000-1	MOUNT PLATE ASSY.	1	EA.
4	C182IR-2000-2	MOUNT PLATE ASSY.	1	EA.
5	C182IR-2100-1	SPACER	2	EA.
6	C182IR-5000-2	PLACARD	1	EA.
7	CR3212-4-03	RIVET	2	EA.
8	CR3213-4-03	RIVET	10	EA.
9	ES00140-3	EXTRUSION	10	IN.
12	IR-1060-1	BOLT	1	EA.
14	IR-3000-1	EXPANSION PLUG	1	EA.
15	MS21042L3	NUT	2	EA.
16	MS35207-264	SCREW	9	EA.
17	NAS1149D0363J	WASHER	4	EA.
18	IR-1050-2	CAP	1	EA.
19	IR-1070-2	CAP ASSY.	1	EA.
20	C182IR-1010-2	SUPPORT ASSY.	1	EA.
21	IR-1040-2	SUPPORT ASSY.	1	EA.

## Bill of Materials

\*C182IR-101-5, REV. K

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*C182IR-101-5, REV. K	SUPPORT INSTN	1	KIT
3	C182IR-2000-1	MOUNT PLATE ASSY.	1	EA.
4	C182IR-2000-2	MOUNT PLATE ASSY.	1	EA.
6	C182IR-5000-2	PLACARD	1	EA.
7	CR3212-4-03	RIVET	2	EA.
8	CR3213-4-03	RIVET	10	EA.
9	ES00140-3	EXTRUSION	10	IN.
12	IR-1060-1	BOLT	1	EA.
14	IR-3000-1	EXPANSION PLUG	1	EA.
15	MS21042L3	NUT	2	EA.
17	NAS1149D0363J	WASHER	4	EA.
18	IR-1050-2	CAP	1	EA.
19	IR-1070-2	CAP ASSY.	1	EA.
22	C182IR-1120-13	SUPPORT HARDWARE, SHIM	1	EA.
23	MS27039-1-11	SCREW	6	EA.
24	MS27039-1-08	SCREW	4	EA.
25	NAS1149D0463J	WASHER	1	EA.
26	NAS1149D0332J	WASHER	21	EA.
27	MS27039-1-10	SCREW	5	EA.
28	C182IR-1010-3	SUPPORT ASSY.	1	EA.
29	C182IR-5000-4	PLACARD	1	EA.
30	IR-1040-2	SUPPORT ASSY.	1	EA.
32	C182IR-1120-11	SUPPORT HARDWARE, ANGLE	1	EA.
33	C182IR-1120-12	SUPPORT HARDWARE, ANGLE	1	EA.
34	IR-1050-4	CAP (OPTIONAL)	1	EA.
35	IR-1070-4	CAP ASSY. (OPTIONAL)	1	EA.

# Bill of Materials

\*C182IR-101-6, REV. K

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*C182IR-101-6, REV. K	SUPPORT INSTN	1	KIT
1	AN525-10R14	SCREW	2	EA.
3	C182IR-2000-1	MOUNT PLATE ASSY.	1	EA.
4	C182IR-2000-2	MOUNT PLATE ASSY.	1	EA.
5	C182IR-2100-1	SPACER	2	EA.
7	CR3212-4-03	RIVET	2	EA.
8	CR3213-4-03	RIVET	10	EA.
9	ES00140-3	EXTRUSION	10	IN.
12	IR-1060-1	BOLT	1	EA.
14	IR-3000-1	EXPANSION PLUG	1	EA.
15	MS21042L3	NUT	2	EA.
17	NAS1149D0363J	WASHER	4	EA.
18	IR-1050-2	CAP	1	EA.
19	IR-1070-2	CAP ASSY.	1	EA.
22	C182IR-1120-13	SUPPORT HARDWARE, SHIM	1	EA.
23	MS27039-1-11	SCREW	6	EA.
24	MS27039-1-08	SCREW	4	EA.
25	NAS1149D0463J	WASHER	1	EA.
26	NAS1149D0332J	WASHER	21	EA.
27	MS27039-1-10	SCREW	5	EA.
28	C182IR-1010-3	SUPPORT ASSY.	1	EA.
29	C182IR-5000-4	PLACARD	1	EA.
30	IR-1040-2	SUPPORT ASSY.	1	EA.
32	C182IR-1120-11	SUPPORT HARDWARE, ANGLE	1	EA.
33	C182IR-1120-12	SUPPORT HARDWARE, ANGLE	1	EA.
34	IR-1050-4	CAP (OPTIONAL)	1	EA.
35	IR-1070-4	CAP ASSY. (OPTIONAL)	1	EA.

## Bill of Materials

\*C182IR-101-7, REV. K

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*C182IR-101-7, REV. K	SUPPORT INSTN	1	KIT
3	C182IR-2000-1	MOUNT PLATE ASSY.	1	EA
4	C182IR-2000-2	MOUNT PLATE ASSY.	1	EA
6	C182IR-5000-2	PLACARD	1	EA
7	CR3212-4-03	RIVET	2	EA
8	CR3213-4-03	RIVET	10	EA
9	ES00140-3	EXTRUSION	10	IN.
12	IR-1060-1	BOLT	1	EA
14	IR-3000-1	EXPANSION PLUG	1	EA
15	MS21042L3	NUT	2	EA
17	NAS1149D0363J	WASHER	4	EA
22	C182IR-1120-13	SUPPORT HARDWARE, SHIM	1	EA
23	MS27039-1-11	SCREW	6	EA.
24	MS27039-1-08	SCREW	4	EA
25	NAS1149D0463J	WASHER	1	EA
26	NAS1149D0332J	WASHER	21	EA
27	MS27039-1-10	SCREW	5	EA
28	C182IR-1010-3	SUPPORT ASSY.	1	EA
32	C182IR-1120-11	SUPPORT HARDWARE, ANGLE	1	EA
33	C182IR-1120-12	SUPPORT HARDWARE, ANGLE	1	EA
34	IR-1050-4	CAP	1	EA
35	IR-1070-4	CAP ASSY.	1	EA
36	IR-1040-4	SUPPORT ASSY.	1	EA

## Bill of Materials

\*C182IR-101-8, REV. K

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*C182IR-101-8, REV. K	SUPPORT INST'N	1	KIT
1	AN525-10R14	SCREW	2	EA
3	C182IR-2000-1	MOUNT PLATE ASSY.	1	EA
4	C182IR-2000-2	MOUNT PLATE ASSY.	1	EA
5	C182IR-2100-1	SPACER	2	EA
6	C182IR-5000-2	PLACARD	1	EA
7	CR3212-4-03	RIVET	2	EA
8	CR3213-4-03	RIVET	10	EA
9	ES00140-3	EXTRUSION	10	IN.
12	IR-1060-1	BOLT	1	EA
14	IR-3000-1	EXPANSION PLUG	1	EA
15	MS21042L3	NUT	2	EA
17	NAS1149D0363J	WASHER	4	EA
22	C182IR-1120-13	SUPPORT HARDWARE, SHIM	1	EA
23	MS27039-1-11	SCREW	6	EA.
24	MS27039-1-08	SCREW	4	EA
25	NAS1149D0463J	WASHER	1	EA
26	NAS1149D0332J	WASHER	21	EA
27	MS27039-1-10	SCREW	5	EA
28	C182IR-1010-3	SUPPORT ASSY.	1	EA
32	C182IR-1120-11	SUPPORT HARDWARE, ANGLE	1	EA
33	C182IR-1120-12	SUPPORT HARDWARE, ANGLE	1	EA
34	IR-1050-4	CAP	1	EA
35	IR-1070-4	CAP ASSY.	1	EA
36	IR-1040-4	SUPPORT ASSY.	1	EA.